

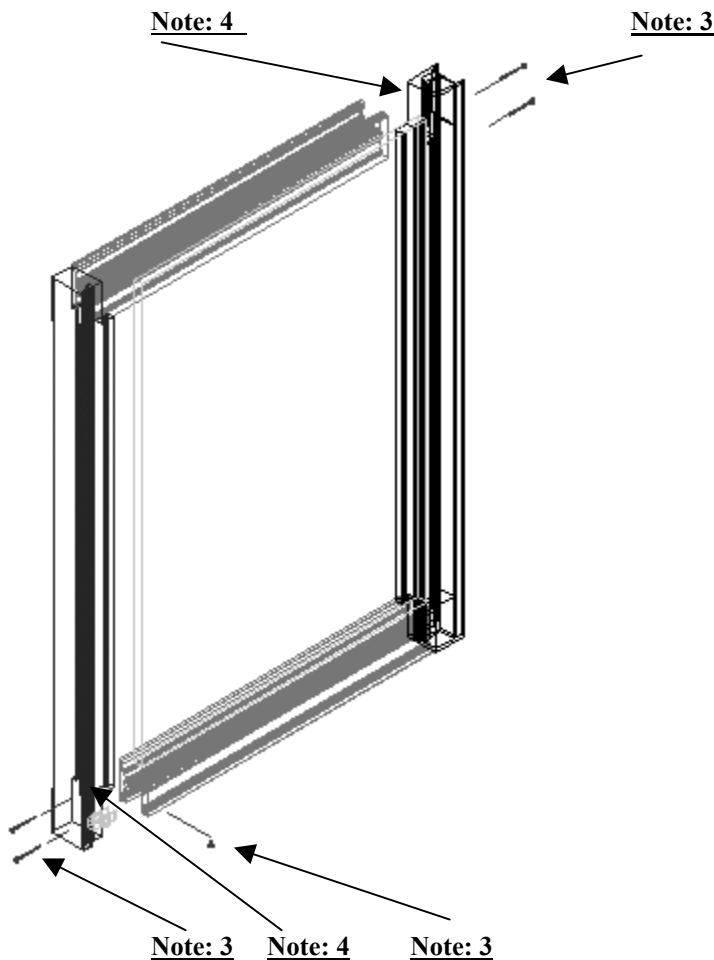


**Bullet Resistant Exterior Sliding Door & Window Glazing Instructions**

- Tools Required:**
1. Saw horses capable of handling loads in excess of 150lbs.
  2. Phillips head screwdriver, #2 and #3 sizes.
  3. Glazing hammer
  4. \*Calking gun may be required if noted
  5. Glass cups

**Assembly:**

1. Remove slider and fixed door leafs from crates already assembled. (Note: All adjacent corners in glass pocket are stamped with matching numbers.)
2. Remove glass from crates and place on saw horses one at a time. (Note: If glass contains any stamp, glass should be installed with manufactures stamp in lower corner.
3. Place fixed door leaf on floor and remove (2) 3 ½ x #12 flat head screws from upper right vertical rail. On lower left hand side remove (2) 3 ½ x #12 flat head screws and (1) ½ x #12 pan head screw from bottom roller assembly inside bottom rail. See detail drawing.
4. Apply a bead of silicone onto edges of frame to be joined together for a tight seal.
5. Install back rubber provided onto (2) (L) frames and slide carefully around glass and re-install (5) screws removed in step 3. (setting blocks are factory installed to protect glass) After screw installation, install front rubber with rubber supplied.
6. Repeat steps 2-5 on active leaf.



**Bullet Resistant Active & Fixed Leaf Glazing Instructions**